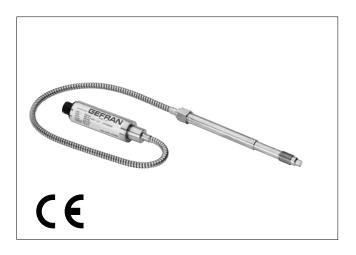
GEFRAN

MELT PRESSURE TRANSDUCERS

M3 SERIES

mV / V output



MAIN FEATURES

- Pressure ranges from:
 0-35 to 0-2000 bar / 0-500 to 0-30000 psi
- Accuracy: <±0.25% FSO (H); <±0.5% FSO (M)
- · Fluid-filled system for temperature stability
- Mercury filling volume: M30 (30mm³), M31-M32-M33 (40mm³)
- 1/2-20UNF, M18x1.5 standard threads; other types available on request
- Standard diaphragm is 15-5 PH stainless steel with GTP coating
- 17-7 PH corrugated diaphragm with GTP coating for ranges below 100bar-1500psi

GTP (advanced protection)
Coating with high resistance against corrosion, abrasion and high temperature

The M3 series of Gefran, are pressure transducers for using in High temperature environment.

The main characteristic of this series is the capability to read temperature of the media up to 400°C.

The constructive principle is based on the hydraulic trasmission of the pressure.

The fluid-filled system assures the temperature stability. The phisical measure is transformed in a electrical measure by means the strain-gauge technology.

TECHNICAL SPECIFICATIONS

Accuracy (1)	H <±0.25%FSO (1002000 bar) M <±0.5%FSO (352000 bar)
Resolution	Infinite
Measurement range	035 to 02000bar 0500 to 030000psi
Maximum overpressure	2 x FS 1.5 x FS above1000bar/15000psi
Measurement principle	Strain gage Wheatstone bridge
Supply voltage	612Vdc (10Vdc typical)
Strain gage bridge resistance	350 Ohm (550 Ohm below 100bar - 1500psi)
Isolation resistance (at 50Vdc)	>1000 MOhm
Full Scale Output (FSO) (toll. ± 0.5 FSO)	2.5 mV/V (option 2) 3.33 mV/V (option 3)
Zero balance	±0.5% FSO
Calibration signal	80% FSO
Compensated temperature range	0+100°C 32212°F
Maximum temperature range	-30+120°C -22250°F
Thermal drift in compensated range Zero/Calibr./Sens.	< 0.02% FSO/°C < 0.01% FSO/°F
Diaphragm maximum temperature	400°C 750°F
Zero drift due to change in process temperature	0.02 bar/°C 15 psi/100°F
Standard material in contact with process medium	Diaphragm: • 15-5 PH with GTP coating • 17-7 PH corrugated diaphragm with GTP coating for ranges <100 bar (1500psi) Stem: • 17-4 PH
Thermocouple (model M32)	STD : type "J" (isolated junction)
Protection degree (with 6-pin mating connector)	IP65
Electrical connections	6-pin Conn. VPT07RA10-6PT (PT02A-10-6P) 8-pin Conn. PC02E-12-8P

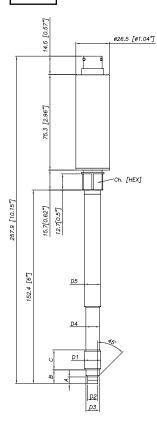
FSO = Full Scale Output

(1) BFSL method (Best Fit Straight Line): includes combined effects of Non-Linearity, Hysteresis and Repeatability



MECHANICAL DIMENSIONS

M30

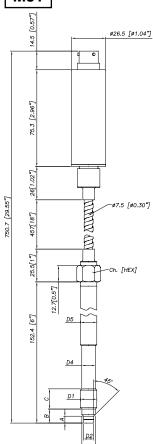


D1	1/2 - 20UNF
D2	ø7.8 -0.05 [ø0.31" -0.002]
D3	ø10.5 -0.025 [ø0.41" -0.001]
D4	ø10.67 [ø0.42"]
D5	ø12.7 [ø0.5"]
Α	5.56 -0.26 [0.22" -0.01]
В	11.2 [0.44"]
С	15.74 [0.62"]
Ch [Hex]	16 [5/8"]

1	\$26.5 [\$1.04]
	76.5 [2.86]
	287.027
770.4 [30.33"]	THILLE ALLING MILLING
	28[1.17]
	Ch. [HEX]
	<u> </u>

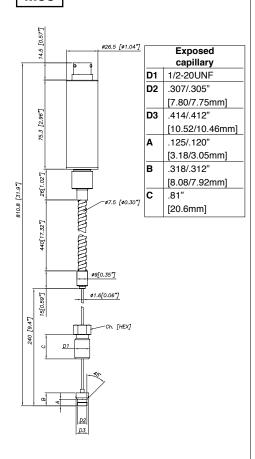
M32

M31



D1	M18x1.5
D2	ø10 -0.05 [ø0.394" -0.002]
D3	ø16 -0.08 [ø0.63" -0.003]
D4	Ø16 -0.4 [Ø0.63" -0.016]
D5	ø18 [ø0.71"]
A	6 -0.26 [0.24" -0.01]
В	14.8 -0.4 [0.58" -0.016]
С	19 [0.75"]
Ch [Hex]	19 [3/4"]

M33

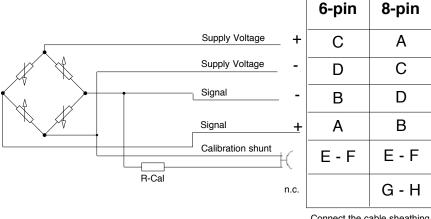


NOTE: Dimensions refer to rigid stem length option "4" (153mm - 6")

WARNING: For installation use a maximum tightening torque of 56 Nm (500 in-lb)

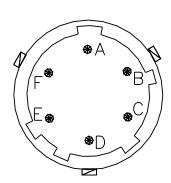
ELECTRICAL CONNECTIONS

mV/V OUTPUT



Connect the cable sheathing to the side of the instrument.

6 pin connector VPT07RA10-6PT2 (PT02A-10-6P)



8 pin connector PC02E-12-8P Bendix

ACCESSORIES

Connectors	Co	nne	cto	rs
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6-pin mating connector (IP65 protection degree) CON300 8-pin mating connector CON307

Extension cables

6-pin connector with 8m (25ft) cable	C08W
6-pin connector with 15m (50ft) cable	C15W
6-pin connector with 25m (75ft) cable	C25W
6-pin connector with 30m (100ft) cable	C30W

Other lengths consult factory

Cable color code	
Conn.	Wire
Α	Red
В	Black
С	White
D	Green
E	Blue
F	Orange
G	n.c.
Н	n.c.

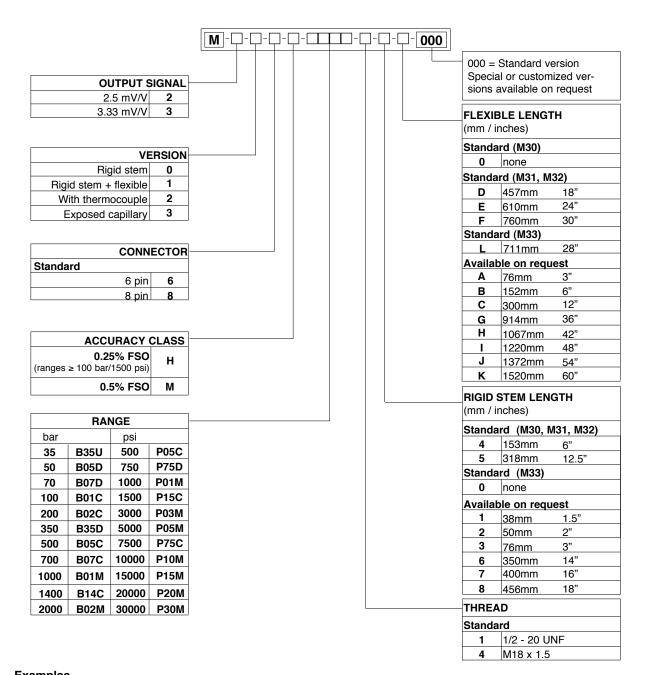
Accessories

Mounting bracket	SF18
Dummy plug for 1/2-20UNF	SC12
Dummy plug for M18x1.5	SC18
Drill kit for 1/2-20UNF	KF12
Drill kit for M18x1.5	KF18
Cleaning kit for 1/2-20UNF	CT12
Cleaning kit for M18x1.5	CT18

Thermocouple for M32 model

Type "J" (153mm - 6" stem) TTER 601

ORDER CODE



Examples

M32-6-M-B07C-1-4-D-000

Melt pressure transducer with type "J" thermocouple, 3.33 mV/V output, 6-pin connector, 1/2-20UNF thread, 700bar full scale, 0.5 % accuracy class, 153 mm (6") rigid stem, 457mm (18") flexible capillary.

M20-8-M-P03M-1-4-0-000

Melt pressure transducer, rigid stem, 2.5 mV/V output, 8-pin connector, 1/2-20UNF thread, 3000psi full scale, 0.5 % accuracy class, 153 mm (6") rigid stem

GEFRAN reserves the right to make any kind of design or functional modification at any moment without prior notice.



25050 PROVAGLIO D'ISEO (BS) - ITALIA tel. 0309888.1 - fax. 0309839063

Internet: http://www.gefran.com DTS_M3_04-2013_ENG